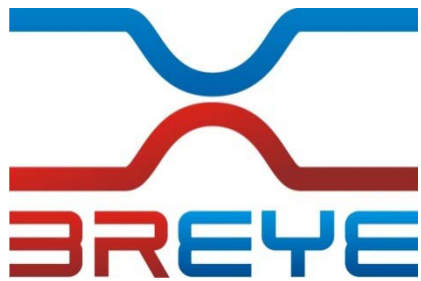


Measure contactless
the Braille Dot characteristics
and document your quality
according to DIN EN 15823

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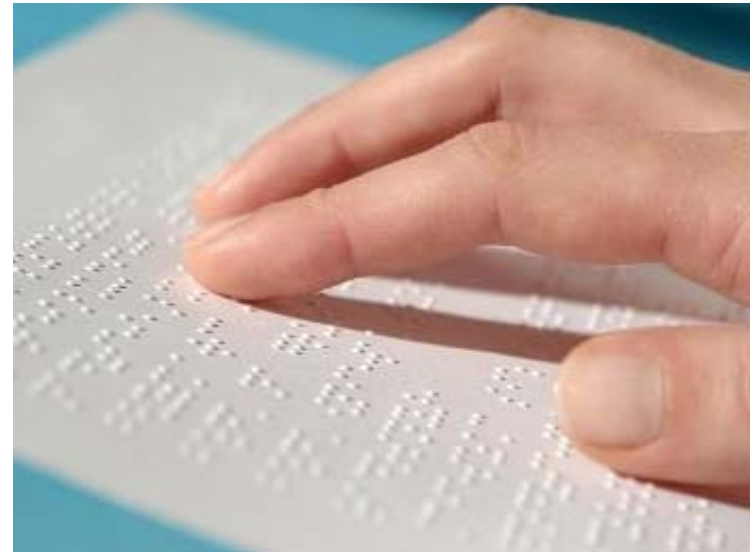
Why do we need to check the characteristics of BRAILLE Dots?

- Redundancy of BRAILLE characters is significantly lower than redundancy of ASCII characters.
- Erronous reading of Braille text on pharmaceutical packaging could lead to serious helth problems
- DIN EN 15823 requires to check the quality of the BRAILLE Dots

If you would have to read text of
such a bad quality
it would make you really unhappy

What does the BREYE Braille Dot Analyzer do?

- The BREYE Braille Dot Analyzer delivers all necessary information you need during setup of your Braille Embosser or Braille printer in a visual, easy to understand manner.
- The BREYE Braille Dot Analyzer offers the possibility to control your production.
- The BREYE Braille Dot Analyzer automatically creates reports in PDF file format



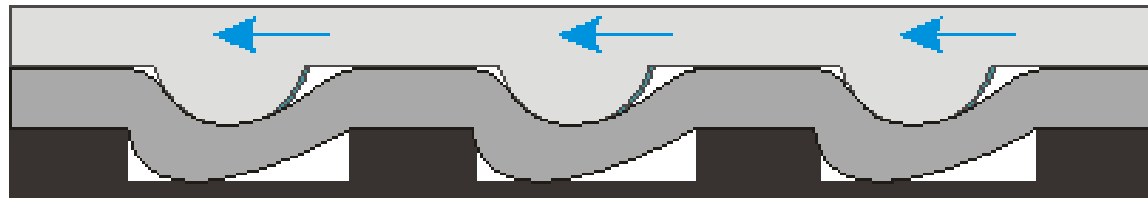
Setup your embosser

- The embosser pressures
 - ❑ a male **tool** against
 - ❑ a female **matrix**
 - ❑ forming Braille dots in the card board



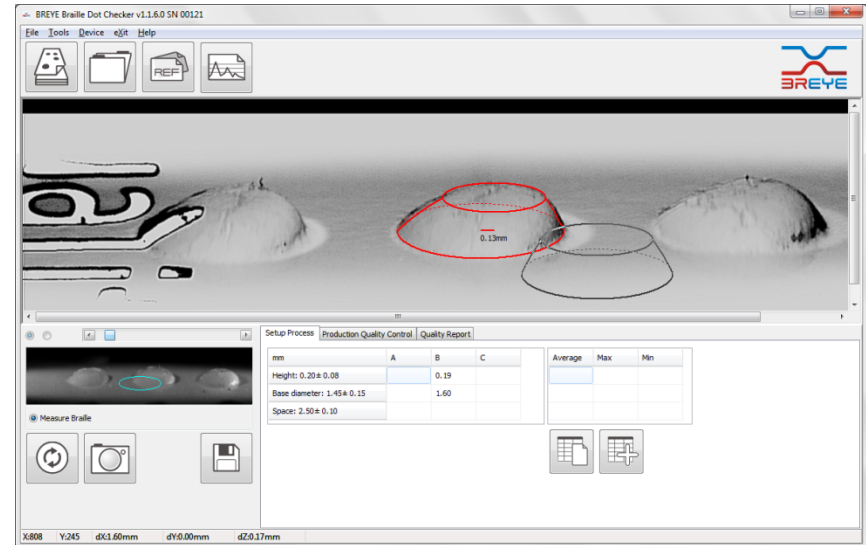
Register error between tool and matrix

- The tool should be perfectly in register to the matrix because the dots of the tool have to fit exactly in the holes of the matrix
- If this is not the case, the resulting braille dots will not be as stable over time and
- The matrix and the tool are stressed over time

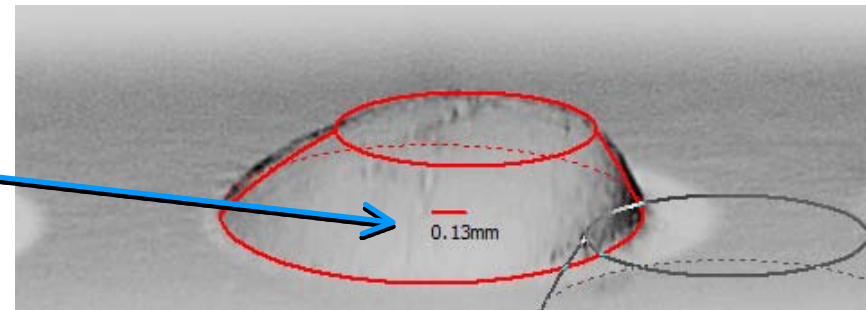


How to check the correct register with the BREYE Braille Dot Analyzer

- Check the dots on different locations and in both directions to make sure your tool fits perfectly into your matrix.



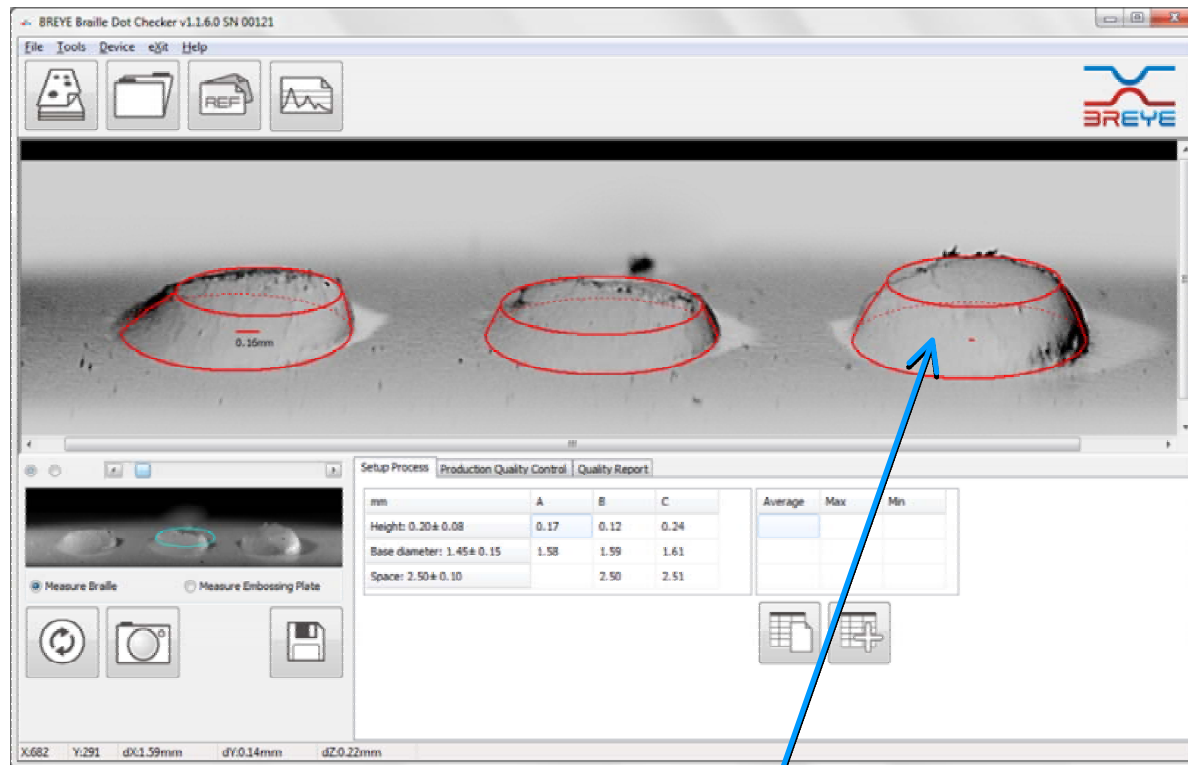
- The software tells you about the corrections needed to take in 0.01mm units.



Bad mounting of the tool plate



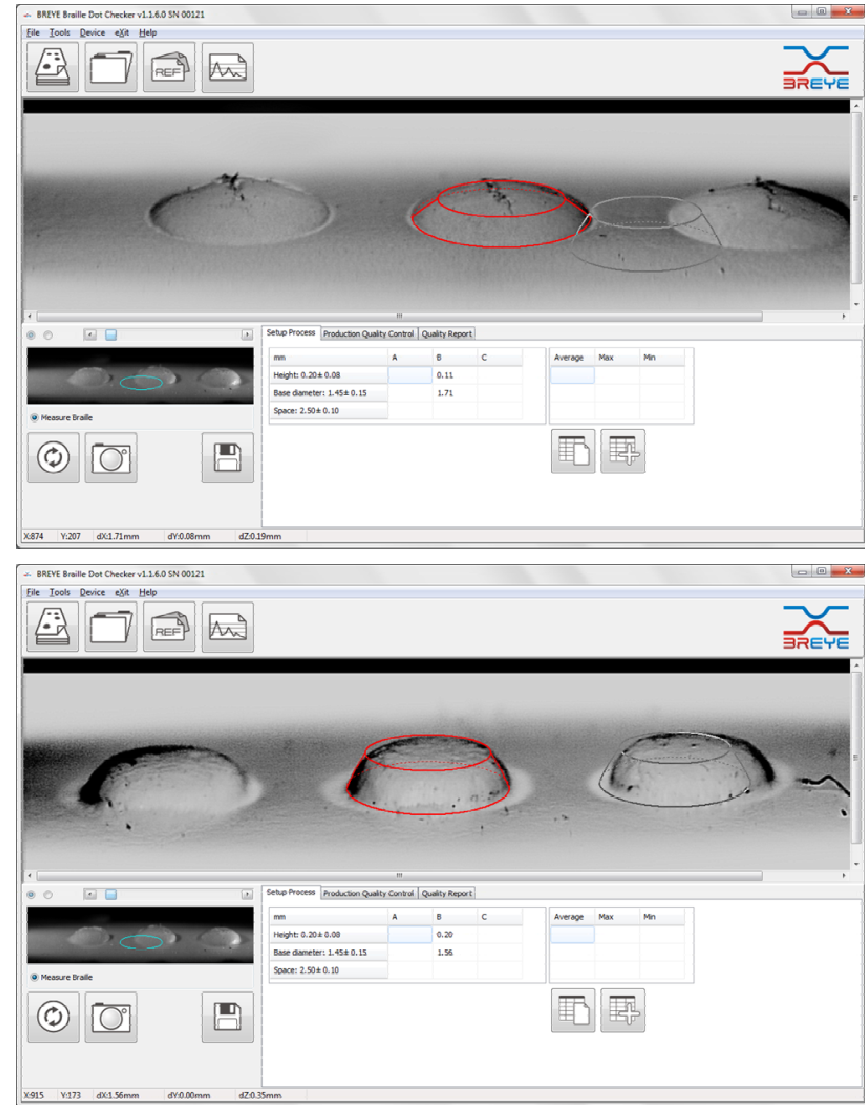
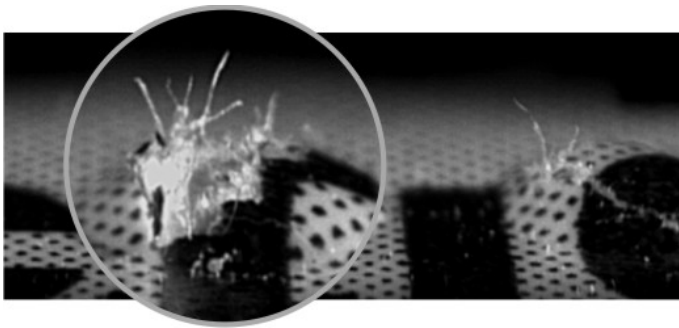
The dots should show a similar height



If one dot is significantly higher than the others, adjustments have to be taken!

Achieve maximum height for Braille Dots

For a high quality Braille
the dot should achieve maximum
possible height
just before breaking the material.



Control your running job

- Controlling a package from time to time will lead to a documented quality control of the process
- The BREYE Software does support the ISO EN 15823 recommendation
- ISO EN 15823 recommends to control
 - ❑ 3 dots
 - ❑ on 3 different locations per package.

Location
A,B,C

Identification Number
PZN-5904914

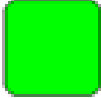


Dot
1,2,3

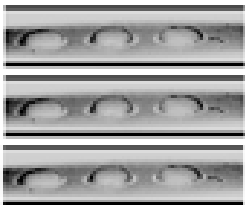
Marburg Medium

DIN EN 15823

Height: 0.20 ± 0.08 Base diameter: 1.45 ± 0.15 Space: 2.50 ± 0.10

mm	H1	H2	H3	B1	B2	B3	S1-2	S2-3
A	0.17	0.20	0.17	1.54	1.56	1.59	2.54	2.52
B	0.14	0.21	0.17	1.58	1.56	1.57	2.52	2.52
C	0.15	0.18	0.17	1.58	1.55	1.54	2.55	2.50

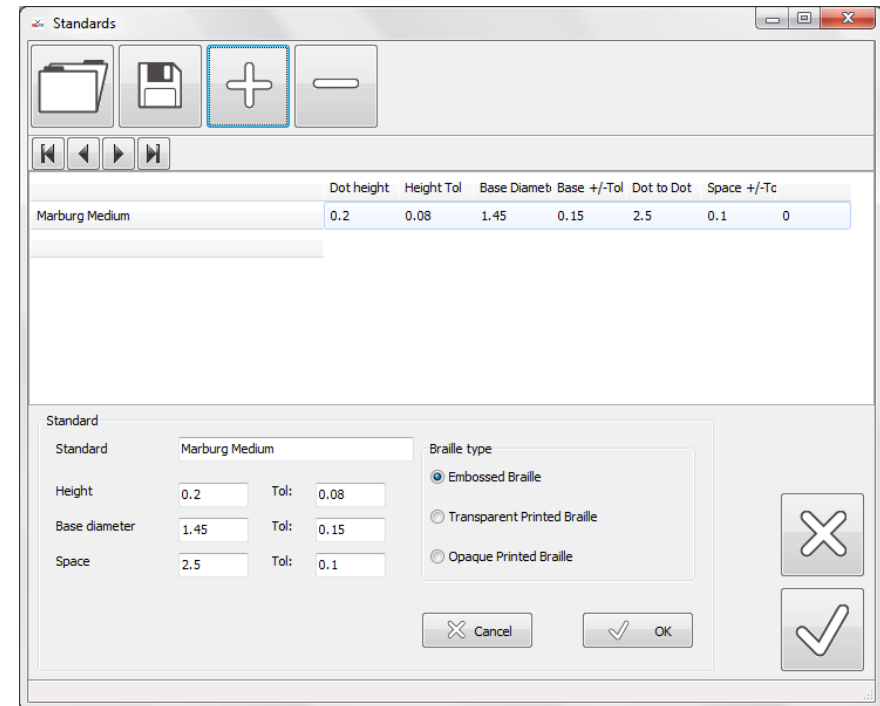






Check Braille Dot Quality against a reference

- The BREYE software implements a reference library for Braille Dots including

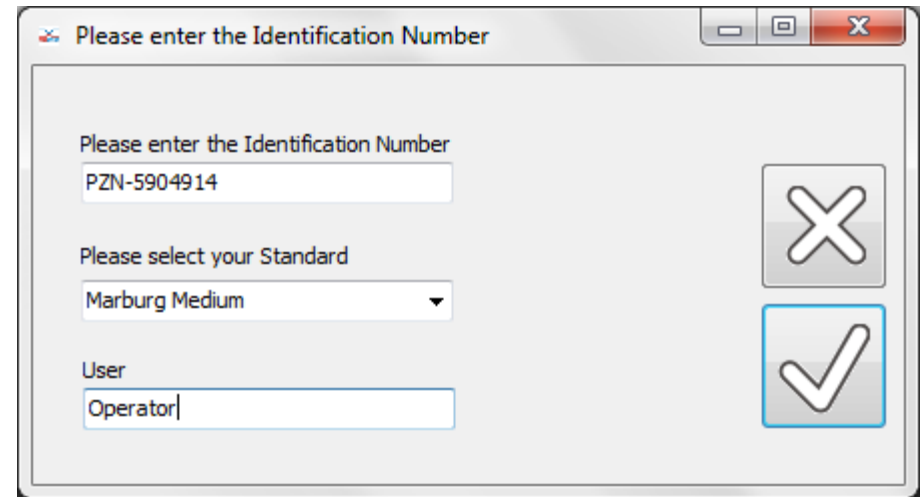
- **Dot height** – the most critical criteria for the readability of the Braille character
- **Dot base width** – the sharpness of the dot is the second critical criteria for the readability of the Braille character
- **Space between two dots** inside a character – the least critical criteria for the readability of the dot



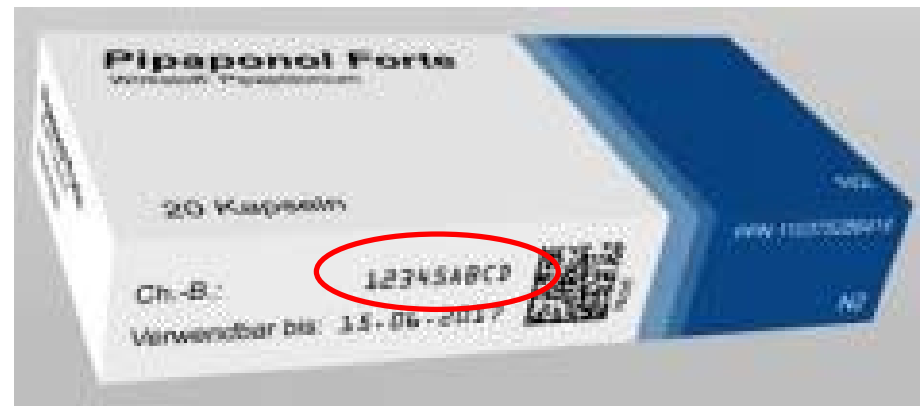
All parameters in tolerance: 

Control the quality of a single package

- Click the JOB Icon to start the measurement of a new package.
- Every pharmaceutical packaging is identified by a unique Identification Number
- The Identification number together with a time stamp identifies a single package



A screenshot of a software window titled "Please enter the Identification Number". The window contains three input fields: "Please enter the Identification Number" with the text "PZN-5904914", "Please select your Standard" with a dropdown menu showing "Marburg Medium", and "User" with the text "Operator". To the right of the input fields are two buttons: a grey button with a white 'X' and a blue button with a white checkmark.



Measure 3 dots in 3 different locations

- A standard defines the reference numbers
- A unique Identification number is assigned to every single pharmaceutical package.

Green square = your measurements are in tolerance

Identification Number

PZN-5904914

Marburg Medium

DIN EN 15823

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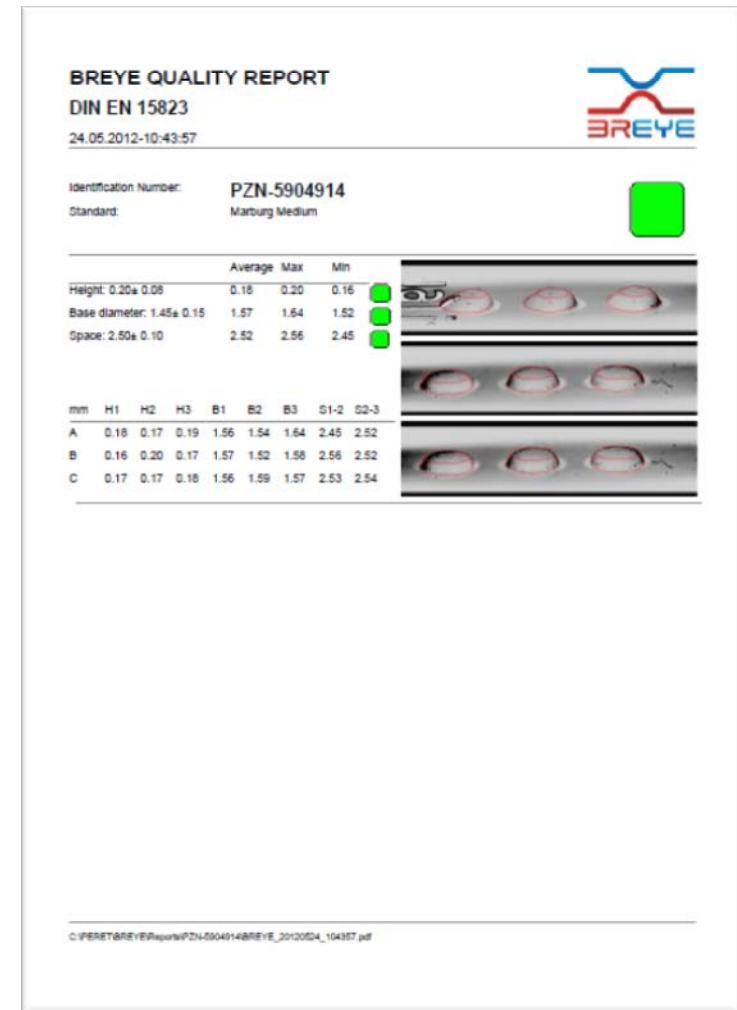
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The BREYE Braille Dot Analyzer creates automatically quality reports for you and your customers

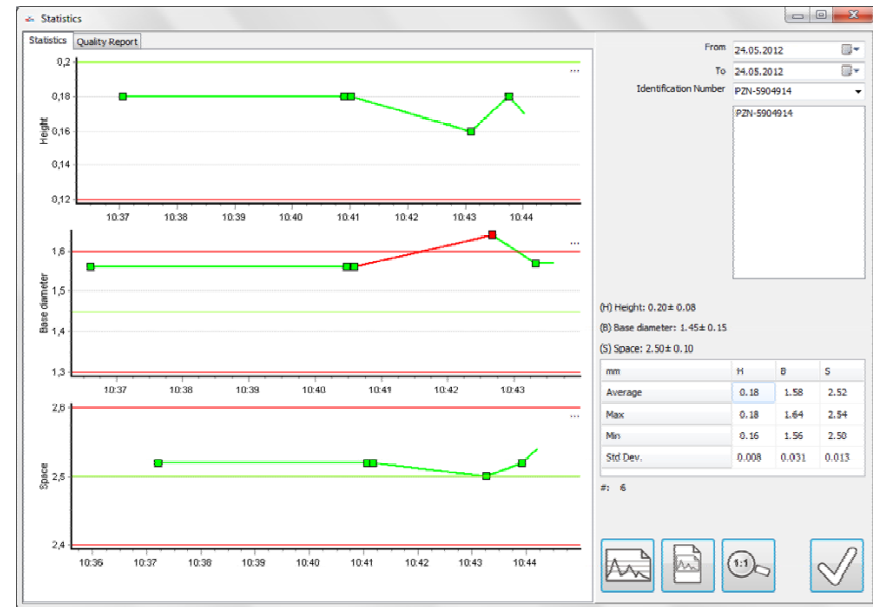
The quality reports are automatically saved and contains all information

- ❑ Time Stamp
- ❑ Job ID
- ❑ Reference
- ❑ Statistics
- ❑ Images
- ❑ Single measurements
- ❑ Green / yellow / orange / red Flag



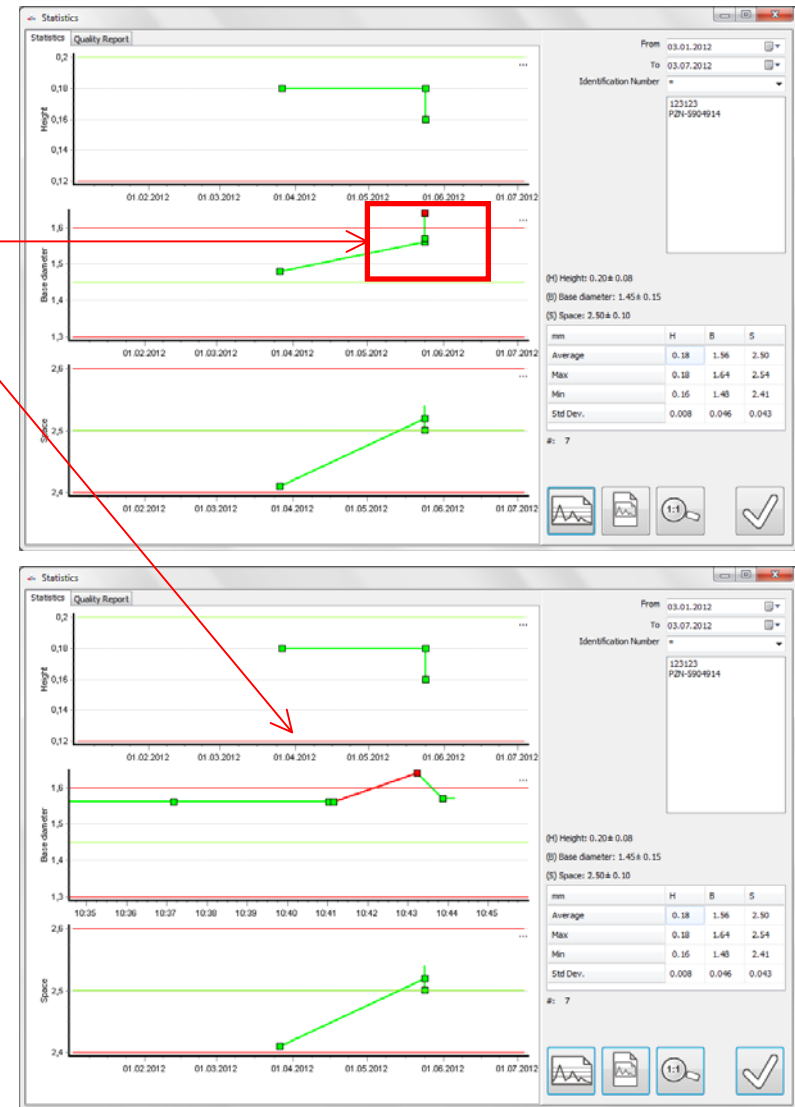
Create Statistics over the entire Job

- Create a statistics report collecting all measured packages in one single document
 - ❑ Select a time frame
 - ❑ Select a Job Identification number or a group of Job ID's by wild cards
 - ❑ Click the statistics icon to draw graphs and calculate the statistics



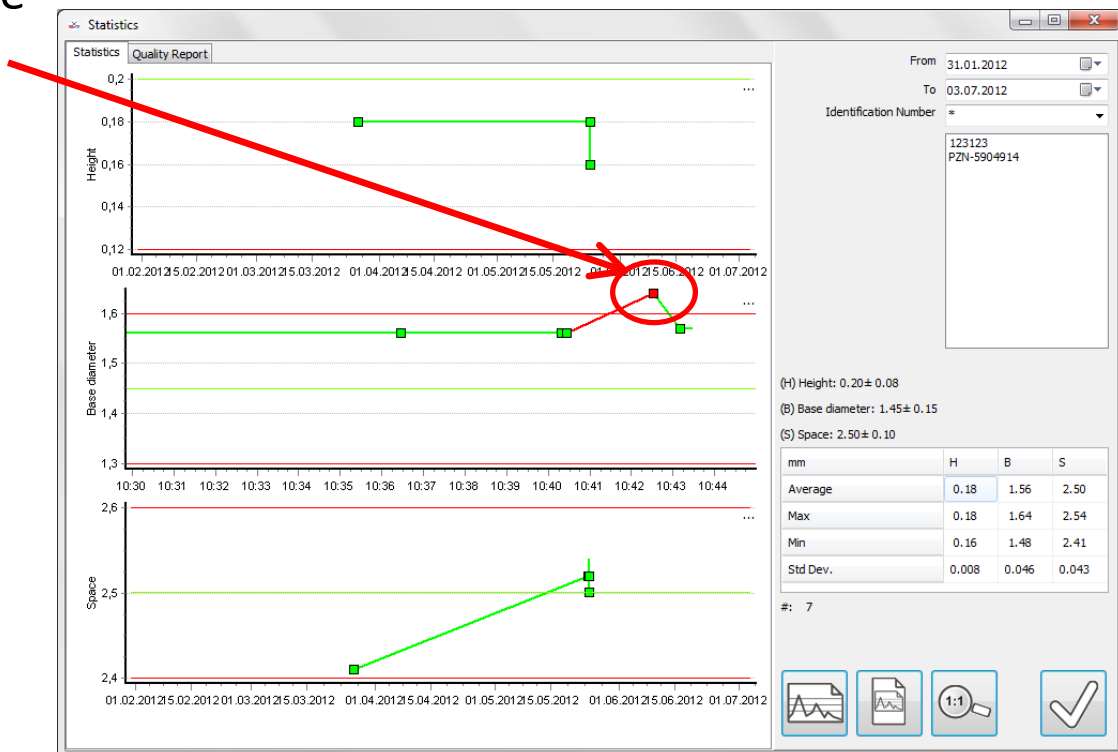
Zoom into the graphs

- You can zoom into the graphs to show details

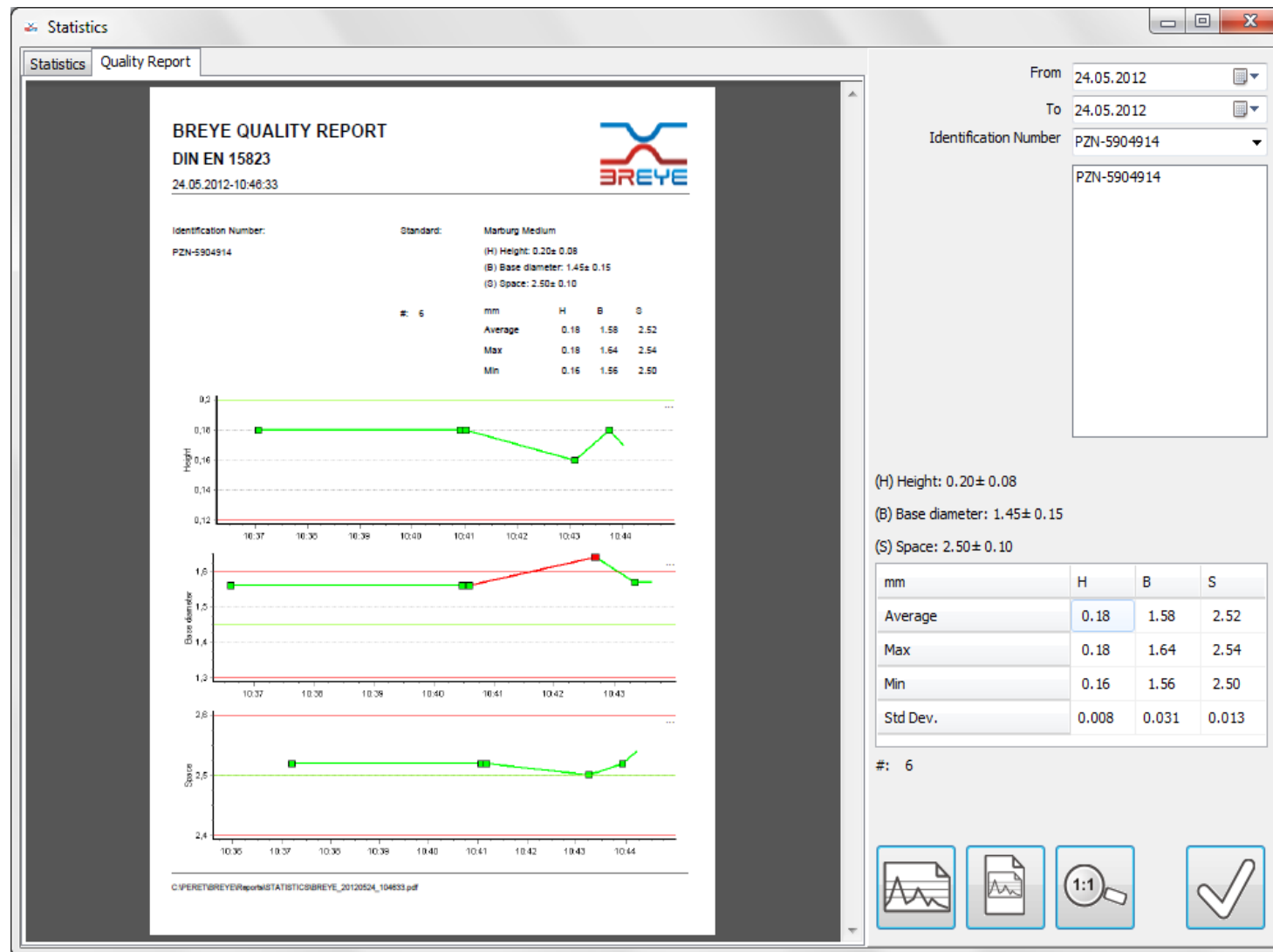


The Out Of Tolerance Dot

- Click on the **out of tolerance dot** to open the respective quality report and to see details.



Create a PDF report of the statistics



Thank you...

See what happens

Understand why it happens

Take corrective actions